

**PALRAM Industries Ltd.**

Ramat Yohanan 30035, Israel
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PSDS – Product Safety Data Sheet

Acrylic Sheets

Date of issue: April 2004

Updated: February 2008

EU Regulation 1907/2006 (REACH) Compliance:

The sheets manufactured by PALRAM are exempted from the requirement of the REACH regulation to provide customers with a Safety Data Sheet (EU No. 1907/2006, article 31) since they are defined as “articles.” The information herein is provided by PALRAM as courtesy to its customers and a part of its service efforts. **The sheets do not contain any substances on the candidate list for inclusion in Annex XIV of REACH above the threshold level of 0.1% by weight of the article.**

1. Identification of the Article and the Company

1.1. Identification of the Article

Trade Names : **PALGLAS®**, **PALGLAS® XT**, **SUNGLAS™**
Product Name : Rigid Acrylic Sheet
Material Name : Acrylic Copolymer
CAS number : 9010-88-2
UN number : None
ACX number : X1008843-8
RTECS : TR0400000
Material Synonyms : Acryloid; Methyl methacrylate, polymerized; PMMA; Methyl methacrylate homopolymer;
Methyl methacrylate resin; Poly (methyl methacrylate)
NFPA Ratings : Health=0, Fire=3, Reactivity=0

1.2. Company Identification & Contact

Israel - PALRAM Paltough

Address: Ramat Yohanan, 30035, ISRAEL
Tel: +972 4 8459 900
Fax: +972 4 8444 012

UK - PALRAM Polycarb

Address: Unit 2, Doncaster Carr
Industrial Estate, White Rose Way
Doncaster DN4 5JH, UK
Tel: +44 1302 380738
Fax: +44 1302 380739

Americas - PALRAM 2000

Address: 9735 Commerce Circle
Kutztown, PA 19530, USA
Tel: +610-285-9928
Fax: +484-647-8210

Local: Call your nearest poison control center

2. Composition / Information of Ingredients

Ingredient name	CAS Registry Number	Typical wt%	OSHA listed
Poly (Ethyl Acrylate/Methyl Methacrylate)	9010-88-2	99.3 minimum	N
Methyl Methacrylate	80-62-6	<0.7	Y

Pigments and additives used to enhance specific properties are encapsulated in the polymer resin matter.

No cadmium or other heavy metals based pigments or stabilizers used.

The substance marked with a “Y” in the OSHA column, are identified as hazardous chemicals according to the criteria of the OSHA Communication Standard (29 CFR 1910.1200).

3. Hazards Identification

No particular hazards known.

3.1. Health Hazard Data

3.1.1 Effects of a Single Overexposure

Swallowing : non-relevant
Skin Absorption : non-relevant
Inhalation : inhalation of monomer vapor from heated product can cause: irritation of nose,
dizziness – headache - nausea
Skin Contact : monomer vapors from heated product can cause: irritation
Eye Contact : monomer vapors from heated product can cause: irritation

3.1.2 Effects of a Repeated Overexposure -

See Health Hazards

3.1.3 Medical Conditions Aggravated By Overexposure -

None currently known

3.1.4 OTHER EFFECTS OF OVEREXPOSURE -

None currently known

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4. First Aid Measures

In general handling the material will not cause accidents.

4.1. Inhalation

Route of entry – inhalation: No

If exposed to monomer vapors or combustion fumes in high concentration - bring victim to fresh air. Medical attention needed.

4.2. Ingestion

Route of entry – ingestion: No

4.3. Skin Contact

Burns resulting from accidental contact with molten material must be flushed immediately with cold water.

Do not remove the polymer from the skin. Do not use solvent for removal. Medical attention needed.

4.4. Skin Absorption

Route of entry – skin: No

4.5. Eye Contact

Like any foreign body, can cause mechanical irritation. Remove contact lenses at once. Immediately flush eyes well with copious quantities of water or normal saline for at least 20-30 minutes. If irritation persists, consult physician.

4.6. Notes for Physician

There are no specific notes.

5. Fire Fighting Measures

This material as sold is combustible; burns vigorously with intense heat. When forced to burn it will produce a sooty fire. Main products of combustion are carbon dioxide and carbon monoxide. Monomer vapours may be present.

5.1. Extinguishing Media

Water spray or foam, dry chemicals, CO₂ (is less recommended due to lack of cooling capacity).

5.2. Extinguishing Media To Avoid

No information currently available.

5.3. Special Fire Fighting Procedures

As in any fire, personnel without suitable respiratory apparatus should leave the affected area to prevent exposure to toxic or combustible gases.

5.4. Special Protective Equipment For Firefighters

Positive-pressure self-contained breathing apparatus, protective clothing, gas mask approved for acid vapours.

5.5. Unusual Fire and Explosion Hazards

Hazardous combustion products may include intense heat, dense black smoke, carbon dioxide, carbon monoxide and hydrocarbon fragments. Soot emitted when acrylic is forced to burn may obscure visibility.

Heated material can form flammable vapors with air.

The material is not sensitive to static discharge.

Static electricity discharge sparks possible at handling – avoid vicinity of static discharge sensitive materials.

6. Accidental Release Measures

No special precautions and no personal protective equipment needed. Collect mechanically for disposal.

7. Handling and storage

7.1. Handling**General handling precautions**

Avoid mechanical contact with eyes. Use good industrial hygiene practices. Provide adequate ventilation. Secondary operations such as grinding, sanding or sawing may produce a dust explosion hazard. Use aggressive housekeeping activities to prevent dust accumulation; employ bonding, grounding, venting and explosion relief provisions in accordance with accepted engineering practices.

Ventilation

General (mechanical) room ventilation is expected to be satisfactory where this product is stored and handled.

Other precautions

No explosion hazard. In the event of fire, cool and overlap product with water.

The material is not sensitive to static discharge. Static electricity discharge sparks possible during handling. Avoid contact or vicinity of flammable materials.

7.2. Storage

This material is not hazardous under normal storage conditions. However, all materials of this type release some monomer vapors or gases when stored for prolonged periods at elevated temperatures. Avoid temperature extremes during storage; ambient temperature preferred.



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8. Exposure Controls / Personal Protection

8.1. Exposure Limits

Airborne Exposure Guidelines for Ingredients

Exposure Limit	Value
Methyl methacrylate	
ACGIH Sensitizer designator	- Y
ACGIH STEL	- 100 ppm (410 mg/m ³)
ACGIH TWA	- 50 ppm (205 mg/m ³) – averaged over 8-hour workshift
OSHA TWA PEL	- 100 ppm (410 mg/m ³) – averaged over 8-hour workshift
NIOSH TWA	- 100 ppm (410 mg/m ³) – averaged over 10-hour workshift

- Only those components with exposure limits are printed in this section.
- Skin contact limits designated with a "Y" above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required.
- ACGIH Sensitizer designator with a value of "Y" above means that exposure to this material may cause allergic reactions.

8.2. Personal Protection

Respiratory protection : Not required under normal processing conditions. When airborne exposure limits are exceeded (see above), use NIOSH approved respiratory protection equipment. Consult respiratory manufacturer to determine appropriate type equipment for given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where exposure limit may be significantly exceeded, use an approved full-face positive-pressure, self-contained breathing apparatus.

Hand protection / protection gloves : No special protection needed

Eye protection : No special protection needed

Other protective equipment/measures : No special protection needed

9. Physical Properties

Appearance	:	Flat or corrugated plastic sheets
Physical State	:	Solid
Color	:	Clear or colored
Odor	:	None
Density	:	1.15-1.20 gr/cm ³
Softening Temperature	:	Approximately 103°C
Viscosity	:	Not relevant
Solubility In Water	:	None
pH Value	:	Not relevant
Flash Point	:	>250°C ASTM D 1929
Autoignition Temp.	:	>400°C ASTM D 1921
Flammability Limit	:	None
Explosion Limits	:	None
Evaporation Rate	:	Not relevant

10. Stability and Reactivity

10.1. Stability

Stable.

Conditions to avoid

Open flame. Avoid temperature above 250°C for prolonged periods to prevent slow decomposition.

Incompatible materials

Avoid contact with acids, alkalis and strong oxidizing agents..

Thermal decomposition

During thermal decomposition caused by fire or overheating during improper processing combustible irritating vapours are formed consisting mainly of methyl methacrylate, which affect the eyes and respiratory system.

Hazardous decomposition products

Carbon monoxide (CO)	-	is highly toxic if inhaled, present in combustion fumes of all organic materials;
Carbon dioxide (CO ₂)	-	in sufficient concentrations can act as an asphyxiant, present in combustion fumes of all organic materials;
Acrylic monomers	-	can cause irritation of skin, eyes, nose, throat, and lungs – dizziness – headache – nausea

10.2. Reactivity

Hazardous polymerization : Will not occur

Hazardous reactions : None.



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11. Toxicological Information

Independent testing and many years of experience confirm that this material has very low toxicity. The International Agency for Research on Cancer does not list this material as a confirmed or suspected carcinogen. Industrial hygiene studies have shown that under normal and expected conditions of use of PMMA materials, exposures are well below applicable limits.

11.1. Acute Toxicological Information

Acute oral toxicity :	Oral LD ₅₀ (rat) > 5g/kg, estimated.
Acute vapor exposure :	product is not toxic. For processing fumes see Health Hazard Data.
Primary skin irritation :	product not considered primary skin irritant.
Eye irritation :	product not considered primary irritant. When similar products, in finely divided form, were placed into the eyes of rabbits, slight transient redness or discharge occurred – consistent with the expected slightly abrasive nature of product.
Sensitization :	product is not expected to be a skin sensitizer.
Chronic effects :	in sub-chronic testing, the base resin was considered physiologically inert.
Carcinogenicity - NTP :	not tested
- IARC :	not listed
- OSHA :	not regulated
Explanation Carcinogenicity:	Not relevant

11.2. Other Toxicological Information

No known toxicological effects with normal use. For heating see Section 10.

11.3. Additional Information

No additional toxicity information currently available.

12. Ecological Information

12.1. Persistence and Degradability

Detailed studies have not been conducted concerning the environmental fate of the product. According to present knowledge no unfavorable ecological effects are to be expected. Not generally hazardous to water. Insoluble in water, non-toxic solid.

Mobility :	No information currently available
Persistence and biodegradability :	Biodegradation period - tens of years.
Bioaccumulative potential :	No information currently available.

12.2. ENVIRONMENTAL RISCS

No hazard expectation to terrestrial or aquatic flora and fauna.

Ecotoxicity :	LD ₅₀ (rats) > 5 gr/kg
:	LC ₅₀ (bacterial inhibition) - no data available
Aquatic toxicity :	LC ₅₀ (daphnia magna) - no data available
:	LC ₅₀ (fathead minnow – fish) - no data available

12.3. Other Information

All available ecological data have been taken into account for the development of the hazard and precautionary information contained in this product data.

13. Disposal Considerations

The product is not considered hazardous under current EPA hazardous waste regulations.

Recycling is the preferred method of disposal.

Alternatively, the product may be disposed of in an approved landfill.

Incineration in accordance with federal, state and local regulations – collected processing fume condensates and incinerator ash should be tested to determine waste classification.

All wastes should be evaluated in conjunction with applicable solid and hazardous waste regulations, Toxicity Characteristic Leaching Procedures (TCLP), and disposed of as appropriate.

This product does not contain any cadmium or other heavy metal pigments or stabilizers.

It is the user's responsibility to dispose of all wastes in accordance with all national and local regulations at properly permitted or authorized facilities.



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14. Transport Information

DOT PSN Code : ZZZ
DOT Proper Shipping Name : Not regulated by this mode of transportation
IMO PSN Code : ZZZ
IMO Proper Shipping Name : Not regulated by this mode of transportation
IATA PSN Code : ZZZ
IATA Proper Shipping Name : Not regulated by this mode of transportation
AFI PSN Code : ZZZ
AFI Proper Shipping Name : Not regulated by this mode of transportation
Additional transportation data : Not currently regulated under Department of Transportation regulations
Labeling : No labeling is required in accordance with the EEC directives
Placarding : No placarding is required in accordance with the EEC directives
Special transport requirements : None
Packaging : Avoid dark-colored packaging to prevent heat distortion

The product is classified as a non-hazardous material in the meaning of transport regulations.

15. Regulatory Information

United States: All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

EEC:

Ingredient name	CAS Registry Number	EINICS
Poly(Ethyl acrylate/Methyl methacrylate)	9010-88-2	
Methyl methacrylate	80-62-6	2012971

Indicator of Danger: This product isn't hazardous according to EEC Directives 67/548/EEC and 88/379/EEC
With regards to dust formed as a consequence of mechanical treatments, the appropriate regulations value limits for fine dust must be observed: MEC value (fine dust) – 5mg/m³.

16. Other Information

Recommended Uses and Restrictions

Please consult the relevant product and/or application information for this product.

Further Information

Additional information on this product may be obtained by calling your PALRAM Sales or Customer Service contact.

Disclaimer

PALRAM believes that the information and recommendations contained (including data and statements) in this PSDS are accurate as of the date hereof. This PSDS is based on information that is believed to be reliable, but may be subject to change as new information becomes available. Since it is not possible to anticipate all conditions of use, additional safety precautions may be required. The information is neither designed nor recommended for any other use than as safety data or for use by any other person than the direct user and not for compliance with other laws.

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