Minimum cold bending radius tables

Minimum cold bending radius (mm) - Flat Sheets

Product Name	PALSUN	SUNLITE				SUNPAL	SUNGLAZE
		Twin-Wall	Triple-Wall	X-Lite	V-Structure		
Thickness (mm)	**Minimum cold bending radius (mm)**						
3							4,000
4	700	700					4,000
5	900						
6	1,100	1,050					4,000
8	1,500	1,400	1,760			2,000	
10	1,800	1,750	2,200			2,400	
12	2,200						
16			2,800	3,000			
18						3,000	
20				4,000		3,000	
25				5,000			
32					6,400		
35					7,000		

Minimum cold bending radius (mm) - Profiled Sheets

Product Name	SUNTUF/SUNSKY
Profile height (mm)	**Minimum cold bending radius (mm)**
15	4,000
27	11,000
30	12,000
35	14,000
40	16,000
50	20,000