



Notes: The table depicting the typical properties of SUNTUF / SUNSKY / DYNAGLAS sheets appears below.

Conditions, units and values in U.S. Customary units are presented in the table within parentheses. All the results depicted in this table were obtained by following the indicated ASTM method except where another method is indicated by the appearance of this symbol (b).

Material: Corrugated Polycarbonate

Updated: 9/29/11 (MDW).

Property	Conditions (U.S. Customary)	ASTM Method	Units - SI (U.S. Customary)	Value (U.S. Customary)
<b>Physical</b>				
Density		D-1505	g/cm <sup>3</sup> (lb/ft <sup>3</sup> )	1.2 (75)
Water Absorption	24 hr. @ 23°C	D-570	%	0.15
<b>Mechanical</b>				
Tensile strength at yield	10 mm/min (0.4 in./min)	D-638	MPa (psi)	62 (9,000)
Tensile strength at break	10 mm/min (0.4 in./min)	D-638	MPa (psi)	65 (9,500)
Elongation at yield	10 mm/min (0.4 in./min)	D-638	%	6
Elongation at break	10 mm/min (0.4 in./min)	D-638	%	110
Tensile Modulus of Elasticity	10 mm/min (0.4 in./min)	D-638	MPa (psi)	2,378 (345,000)
Flexural Modulus	1.3 mm/min (0.05 in./min)	D-790	MPa (psi)	2,378 (345,000)
Flexural Strength at Yield	1.3 mm/min (0.05 in./min)	D-790	MPa (psi)	93 (13,500)
Notch Impact Strength Izod	23°C (73°F)	D-256	J/m (ft-lbf/in.)	800 (15)
Notch Impact Strength Charpy	23°C (73°F)	D-256	J/m (ft-lbf/in)	800 (15)
Impact Falling Weight	3 mm (0.12 in.) Sheet	ISO-6603/1b	J (ft-lbf)	158 (117)
Rockwell Hardness		D-785	R scale / M scale	125 / 70
<b>Thermal</b>				
Long Term Service Temperature			°C (°F)	-40 to +100 (-40 to +212)
Short Term Service Temperature			°C (°F)	-40 to +120 (-40 to +250)
Heat Deflection Temperature	Load: 1.82 Mpa (264 psi)	D-648	°C (°F)	132 (270)
Vicat Softening Temperature	Load: 1 kg (2.2 lb)	D-1525	°C (°F)	150 (300)
Coefficient of Linear Thermal Expansion		D-696	10 <sup>-5</sup> /°C (10 <sup>-5</sup> /°F)	6.5 (3.6)
Thermal Conductivity		C-177	W/m <sup>2</sup> K (Btu-in./hr-ft <sup>2</sup> -°F)	0.21 (1.46)
Specific Heat Capacity		C-351	kJ/kg°K (Btu/lb°F)	1.26 (0.31)
<b>Optical</b>				
Haze	.8 mm (0.03 in.) Clear Sheet	D-1003	%	<1
Light Transmission	.8 mm (0.03 in.) Clear Sheet	D-1003	%	90
Refractive Index	Clear Sheet	D-542		1.59
Yellowness Index	.8 mm (0.03 in.) Clear Sheet	D-1925		<1
<b>Electrical</b>				
Dielectric Constant	50 Hz	D-150		3
	1 MHz	D-150		2.9
Dissipation Factor	50 Hz	D-150		0.9
	1 MHz	D-150		11
Dielectric Strength Short Time	500 V/s	D-149	kV/mm (V/mil)	>30 (>770)
Surface Resistance	Ketley	D-257	Ohm	5.1x10 <sup>15</sup>
Volume Resistance	Ketley	D-257	Ohm-cm	1.3x10 <sup>17</sup>