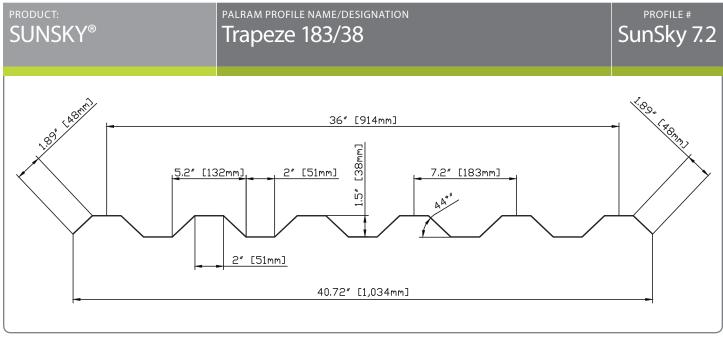




# PROFILE IDENTIFICATION AND DETAILED DRAWING



## PROFILE DIMENSIONS

PROFILE		THICKNESS		LENGTH †		OVERALL WIDTH		NET COVERAGE AFTER OVERLAP		SIDE LAP
mm	inch	mm	inch	m	feet	mm	inch	mm	inch	%
38/183	7.2/1.5	.08-1.5	.0306	1.5-11.9	5-39	1034	40.72	914	36	9.8

# † MAXIMUM RECOMMENDED PANEL LENGTH

m feet 7 24

While it is technically possible to manufacture and ship the maximum length listed, Palram does not recommend exceeding the length shown at left in order to avoid significant issues related to thermal expansion and contraction.

#### MAXIMUM ROOF SPAN (INCHES)

Load	.03" (0.8mn	n) thickness	.04" (1.0mn	n) thickness	.06" (1.5mm) thickness		
(lb/ft²)	End Span	Mid Span	End Span	Mid Span	End Span	Mid Span	
15	47	63	47	63	55	73	
20	44	58	44	58	50	67	
25	41	54	41	54	46	61	
30	38	50	38	50	43	57	
35	36	48	36	48	41	55	
40	35	46	33	46	40	53	
45	33	44	33	44	37	49	
50	32	42	32	42	35	47	
55	31	41	31	41	34	45	
60	30	40	30	40	33	44	
65	30	39	30	39	32	43	
70	29	38	29	38	32	42	

### NOTES ABOUT MAXIMUM ROOF SPANS

- The specified dimensions do not supersede the requirements of local construction codes.
- The given spans are according to deflections criterion of L/20, and minimum slope of 10%.
- The maximum roof spans are based on calculation model and practical testing.
- The mentioned load refers to wind and snow load only.
- For vertical application spans can be increased by 10%.

Continues on back side

PRODUCT:	PALRAM PROFILE NAME (a.k.a. Designation)	PROFILE #
SUNSKY®	Trapeze 183/38	SunSky 7.2

## FASTENER AND WASHER SPECIFICATION FOR THIS PROFILE

Valley Fixing	Crest Fixing	Side Lap Stitching
Self-drilling ¼" (6mm) x 1.5" (38mm) screw with 19 mm diameter- galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.	Self-drilling ¼" (6mm) x 3" (75mm) screw with 19 mm diameter galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.	<sup>1</sup> / <sub>4</sub> " (6mm) x 1" (25mm) self-tapping screw with 19mm galvanized / aluminum / stainless metal washer attached to EPDM rubber gasket of 55 to 65 shore hardness.
FASTENING		

- Apply sealing tape over the SUNSKY panel side- lap corrugation crests, where covered by the next panel.
- Apply sealing tape along the bottom and top end-lap (if there is one), along screw center line or two tapes on both sides of screw center line.
- Pre-drill 3/8" holes where screws are positioned.
- Fasten the screws according to the fastening illustrations below, starting from the first sidelap through, the pre-drilled holes.
- Fasten the Side Lap Stitching Screws at every 12-16 inches (Fig. 3 or 4).

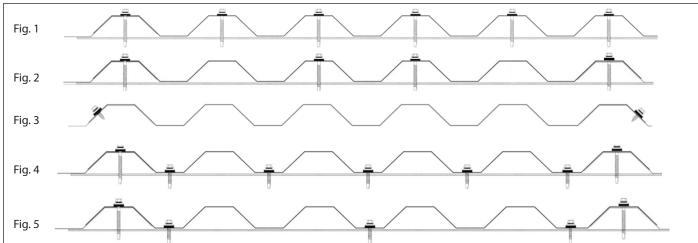
- Figure 1: End Purlin fastening schedule using corrugation crown fastening option.
- Figure 2: Intermediate Purlin fastening schedule using crown fastening option.
- Figure 3: Side Lap Stitch Screw in between purlins so that 12-16 inch spacing can be achieved.
- Figure 4: End Purlin fastening schedule using corrugation valley fastening option.
- Figure 5: Intermediate Purlin fastening schedule using corrugation valley fastening option.



#### DO NOT OVER-TIGHTEN!

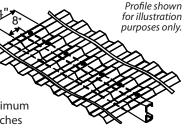
Washers should be perpendicular to purlin, and tightened to the point where they are firmly seated, but not bulging.

# FASTENER LOCATIONS FOR THIS PROFILE



#### PANEL OVERLAP AND OVERHANG

- Recommended longitude overlap of 8" above purlin.
- Each panel to extend 4" over the fixings line on the purlin.
- Panels should overhang a minimum of 2 inches and maximum 6 inches beyond the row of fasteners.



## CURVED ROOF APPLICATIONS

Minimum curving radius 50 feet



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